

AVIATION WEEK

A MCGRAW-HILL PUBLICATION

DEC. 24, 1951

50 CENTS

To our friends
the world over

Season's Greetings



THE MCGRAW-HILL CORPORATION



136 WEST 52nd STREET,
NEW YORK 19, N. Y.

AIRCRAFT: First Jet Carrier Photographic Plane, Navy

F2H-2P Banshee, Produced by McDonnell

ENGINE: Westinghouse J-34 Jet

METERING SYSTEM: Holley Turbine Control



FOR MORE THAN HALF A CENTURY—ORIGINAL EQUIPMENT
MANUFACTURERS FOR THE AUTOMOTIVE AND AIRCRAFT INDUSTRIES

Did you ever see a dream FLYING?

Take a look
at the new
Kidde Compressor...



The new Kidde compressor is really the dream of pneumatics engineers come true. It provides plenty of pressure at 35,000 feet (from ambient pressure one cfm of free air compressed to 5,000 psi). At sea level it will deliver four cfm of free air compressed to 3,000 psi.

This powerful new compressor is already being installed in the planes of a leading aircraft company. The above illustration shows it being driven by an hydraulic motor but electric or pneumatic drive is equally effective.

The light weight and reliable performance of this new four-stage compressor make it well worth your consideration. Call us for full data on this or other Kidde pneumatic devices for aircraft use.



Kidde

Walzer Kidde & Company, Inc., 1215 Main Street, Belleville 9, N. J.

Walzer Kidde & Company of Canada, Ltd., Montreal, P. Q.



GAUGE INSPECTORS MAKE COMPARATIVE EXAMINATIONS OF GYRO SIGNAL TUBES—THIS WORK IS DONE IN THERMALLY CONTROLLED ROOMS

How G-E Aircraft Instruments Are Inspected



GYRO GAGE STANDARDS are checked every other day with this apparatus which is accurate to six decimal places—G-3895522

Rigid checks of both parts and standards assure dependable aircraft instruments

Gyro products, for instance, which are vital to good rotor action, are subjected to 51 tests and inspections before completion. At the same time each test standard is checked every other day for accuracy. For information about available instruments, contact your G-E aviation specialist or write Section 987-35, General Electric Company, Schenectady, N. Y.



FINISHED PARTS are checked right on the assembly floor with plug gage standard placed in left. Tolerance on them is .0001 in. as indicated.

Sixty-seven years of instrument experience—

GENERAL ELECTRIC

NO. 1

NEWS DIGEST

DOMESTIC

FAA strike of about 5,500 ground and flight attendants (Transport Workers Union) ended Dec. 15 at midnight as it had begun three days before. President Truman invoked Railway Labor Act and appointed an emergency fact-finding board. Union members voted to return to work pending board report. At same time, Union asked 15 cents an hour. FAA's last offer before strike was 10 cents. Airline claims it mounted 92% of annual operations during strike and because of greater traffic, this year, carried more passengers and mail than during same period a year ago.

National Air Council is suspending operations. The American National Air Review provided in smaller than usual production demand is expected to be the last issue of the council's magazine. Charles D. Frazee, executive vice-president and editor of the magazine, will probably go with private business in Washington. The organization is expected to keep its corporate cash, with the possibility of receiving a check at some later date.

Charles O. Gray, executive secretary of the Air Coordinating Committee, has been appointed deputy administrator of the Defense Air Transportation Administration, U. S. Department of Commerce. DATA, headed by Paul Bayley, cannot out the air transportation mobilization program.

Reed Allen Lawrence & Richardson, director of research and development for Fairchild Engine and Airplane Corp., resigned last week to become senior vice president of the Electric Boat Co., Groton, Conn. Electric Boat Co. from Canadian, Ltd., the largest Canadian aircraft manufacturer.

Good aircraft shipments during September came to 184 planes worth \$75 million and confirmed orders for planes of 5,040 lb. weight, single-engine and over came to 675. During the month 460 engines were shipped, valued at \$2.4 million. Plane plant employment was 323,384 and engine plants had 74,154 persons.

Interline traffic business transacted through the Airline Clearing House during October came to \$27,752,296, a 25% increase over the same period last year.

Double indemnity provisions for

work covering those flying out in scheduled airlines, are being applied to passengers flying on any commercial aircraft including airlines and have been extended to planes, under broader coverage applied to policies that are issued by Mutual Life Insurance Co. of N. Y.

FINANCIAL

Capital Airlines reports a \$244,110 net profit after taxes for October, with net profit for two months ending Oct. 31 being \$1,693,962.

Trans Caribbean Airways has declined a \$100,000 bid, declined on Class A stock, possible Jan. 15 to holders of record Dec. 31.

Northwest Airlines has declined a 250,000 share, quarterly dividend on the carrier's 8,679 convertible preferred stock, possible Feb. 1 to holders of record Jan. 15.

Phillipine Air Lines showed a net profit of \$75,494 for October, and the carrier had a \$78,792 surplus at Oct. 31.

Aeromop Corp., Jackson, Mich., reports second sale of \$14,723,967 for the month ended Sept. 30, a figure which will raise, then double last year's. Net profit also twice for the current period was \$524,516. Unfilled orders now on order \$11 million and production is at annual rate of more than \$10 million.

INTERNATIONAL

Eric Wilton Bayes has been named general manager of Rott-Royce Ltd., Montreal and David Boyd has been made production manager at the plant. The company has orders for 930 Norse jet engines.

Quebec Express Airways has been given approval by the Canadian government to spend dollars for purchase of two new Lockheed Super Constables, making a total of three ordered by the carrier.

Dispute between Trans Canada Air Lines and Canadian Air Line Pilot Association concerning seating of passengers on DC-4M flight deck is now being negotiated. Eight TCA pilots who were suspended after this month for refusing to take passengers seated in the location have been reinstated to their regular assignments.

SPEED AIRPLANE PRODUCTION

WITH CP AIR-FRAME TOOLS

Pioneer in developing tools for airplane construction, Chicago Pneumatic offers the world's largest line of pneumatic and electric tools for the faster production of the most modern types of planes.



CHICAGO PNEUMATIC TOOL COMPANY
Chicago, Ill. Phone: 3-3300
AIR COMPRESSORS • AIRMOTORS • AIR PUMPS
PNEUMATIC AND ELECTRIC • HYDRAULIC
PNEUMATIC DRILLERS • GRINDERS • TAPERS

AVIATION CALENDAR



Major worldwide plants the world over depend on SH Safety Clamps for high speed fabrication of sheet metal riveted and welded structures, as well as numerous other applications. They know that SH Safety Clamps are fast and easy to apply and remove, hold securely under all conditions and offer a measure of safety to the worker. That's why SH Safety Clamps are the leader in their field by a wide margin.

501 Safety Champs and applying tools have been developed over a period of years in close cooperation with aircraft manufacturers to solve these particular clamping problems. Several basic types are available in sizes to fit various size drill holes and thicknesses of material. Many areas engineers will develop special clamps for your specific requirements. Write today for catalog.



PICTURE CREDITS

5—Upper Rhinoceros Assemblage; 10—Lower Rhinoceros Assemblage; 15—Upper Elephant Assemblage; 20—Lower Elephant Assemblage; 25—Upper Hominoid Assemblage; 30—Lower Hominoid Assemblage; 35—Upper Canine Assemblage; 40—Lower Canine Assemblage; 45—Upper Rodent Assemblage; 50—Lower Rodent Assemblage; 55—Upper Insect Assemblage; 60—Lower Insect Assemblage; 65—Upper Plant Assemblage; 70—Lower Plant Assemblage; 75—Upper Fossil Assemblage; 80—Lower Fossil Assemblage; 85—Upper Mineral Assemblage; 90—Lower Mineral Assemblage; 95—Upper Organic Assemblage; 100—Lower Organic Assemblage.



MADE IN INDIA-JET 2 is a twin trainer designed, built and recently test flown by Hindustan Aeronautics Ltd., Bangalore. Production version will have a 155 hp Wickham Camm III giving the plane a speed of 140 mph and climb of 900 fpm, at sea level.

New Aircraft and Equipment



NEOS FOR DRIVER—There are perhaps two of several different designs developed by de Havilland Canada for these Harrier light fighters. Both show a large air inlet (spring shock absorber). At left is full size; main gun installation is at right.

RECTOR AMBULANCE—Model 171 Sanyo MA 35 has five places, seats for RAC crew carry two children internally. Normal level speed is 110 mph at 5,000 ft.

BACK IN SERVICE—Lincoln shows some of the many refurbished North American 1800s being turned out at NAA's Columbus. Also plan to see exciting transient attraction.





STAINLESS STEEL ...
BELLOWS
FLEXIBLE METAL HOSE
DUCTING
FLEXIBLE CONNECTIONS

Whenever liquids and gases must be conveyed under conditions of vibration, misalignment, flexion, expansion and contraction, CMR REX-FLEX solves the problem. Fabricated from stainless steel, in a variety of forms, CMR REX-FLEX combines flexibility with the durability and temperature resistance of stainless steel. It is fabricated in a variety of forms and assemblies to meet the most exacting application requirements. Scientifically determined curvature of corrugations provides maximum resistance to fatigue to assure long, dependable life.

CMH REX RULX stainless steel bellows, flexible metal hose, ducting and flexible connectors are manufactured in a complete range of sizes to meet your specifications. For recommendations send an outline of your needs.

Flavor. Identifies
CNU products that
have earned industry
flavor awards. 

**CHICAGO METAL HOSE Corporation**

1302 S. Third Ave. • Maywood, Ill. • Plants at Maywood, Ill., Rock Falls, and Sycamore, Ill.
In Canada, Canadian Metal Hese Co., Ltd., Brampton, Ont.

ONE DEPENDABLE SOURCE
for every flexible metal hose requirement

**Unsettled and Ungrateful Florida Bird Band in a Victory of Birds: • Repression Joins for Flying Springs
Haines Island and from Below: • Florida Model Tardiff and Amos: • Amosities of These Companies**

WHO'S WHERE

In the Front Office

E. J. Offens, former contract administrator for Kansas Aircraft Corp., Wyandotte, Kans., has been appointed vice president-contracts for the export firm. He joined the company as chief of salesmen. In other Kansas moves, J. M. Webb, assistant-plant secretary, has been named a director while assuming his other duties. H. J. MacDonald has been promoted to general-vehicle manager and E. G. Conway to production manager.

F. C. Bohlen has taken over new duties as **v.p., president** and **adv. for Philippine Am. Lines** at the company's U.S. headquarters in San Francisco. Until recently administrative, vice president of P.A.L. in Manila, Bohlen continues in a directorship.

Pauline D. Walker has been designated vice president of Jefferson-Lewis & Co., public relations counsel in Newark, N. J. Walker has edited books on the Custer-Wright and Fairchild-Fagot & Anglin Corp., and was managing editor of *Living Magazine* prior to her new post.

Changes

Rein. Adm. V. A. Solberg, USN (Ret.), has been appointed general consultant for Armo Corp., Bethesda, N. Y., analysis of electronic and mechanical components.

James V. Ryan, former chief test pilot with Piper Aircraft Corp., has joined Gradyne Co. of America Inc., 311 N.Y. in its new capacity.

Carl J. Tiedel has been designated production manager of R. F. Chandler and associated divisions.

William H. Ramey, at one time with Carter Wright in Buffalo and Louisville, has been appointed factory superintendent of Stokes Locomotive Co., Buffalo, N. Y.

Fugate Krummel has been placed in charge of U. S. Airlines, new freight depot on N. Y. International Airport.

H. C. Connolly has been designated manager of purchasing and stores for Trans-Canada Air Lines under a new arrangement whereby TCA assumes all responsibility for vehicle purchasing functions formerly held by Canadian National Railways.

Walter H. Zander has been named agency and entrance sales manager for Pacific Northern Airlines. He was with United States Lines until 1981 when he joined Pan American. Since 1949 he has travel connections with Universal Travel Services.

Honors and Elections

Capt. Charles F. Blue, PVA pilot who flew solo across the North Pole from Resolute Bay, Norway to Fairbanks, Alaska, in an F51 last May, has been awarded the New Women Army Club's Gold Medal for 1951.

INDUSTRY OBSERVER

■ It is not sure in the new design round of putting straight back wings on kites, but strengthening of fighters concerns the Dragon 17D May right fighter. It is scheduled to get new and more powerful engines now, probably Westinghouse J40s, and will get some wing-back in the wings and tail at the same time. The incoming MiG-21 will be doing round 17D 3.

[illegible]

► Customs of providing chair plants to its well-run places make this firm give in to some interesting suggestions around the kitchen. In fact, plants. There is one aspect that a Boeing B-47 we got aboard pulled well less. North American F-86 Sabre jet chair plant in a small room. Whether the F-86 was given all out is not clear. It did. It is a reversal of what question at Andrews. All in, and President Truman, one that says so (Feb. 1946) when a plane jet, B-47 and in 1963 sprayed across the field. The F-86's also pulled out from the steady stream.

► Modification program on 124 North American B-26 Mitchell bombers of World War II to convert them into bomber trainers designated TB26, is being started at modification center at Shreveport, Ala. Changes will include larger entrance and escape latches, improved seating with new instructor's seat between pilot and copilot, and modern navigation aids. Planes will be assigned to Route AFB and Vance AFB.

*Pushdown or development of large press production methods for the aircraft industry is getting more precise forgings. Due to required finished dimensions and eliminating extensive machining. Approximately 90% of the material in the 542 small light alloy forgings now used in the Northrop F-100 is heat treated all after the forgings are received.

► Benders confronts industry problems. Fairchild Engines & Airplane Corp. is up against a special insurance problem at the wooden-pavement owned aircraft plant which it is occupying at O'Hare Airport, Chicago. A number of structural changes, including installing new floors and roof work, will have to be made. Chicago insurers say, before the firm will be able to get adequate insurance. Plant already is filled with a mass of obsolete airplane parts.

As far as is known, USAF has no production plans set for its next delta-wing research plane, the Corvus XF-92A. Now's delta-wing research centers around the almost delta-wing Douglas F4D, probably the hottest jet in the Navy fighter stable, and some decrease in about a one-hour fighter mission, at least partly, after the Corvus XF-92A.

• While the 75,000-ton Inage pans, which had been scheduled to be built for Whisman Gypsum operations, had been delivered to free manufacturing capacity for main molten raw Inage pans, it was not regarded as a top priority in any sense. At the recent Inage pans industry conference on the West Coast there was unusual discussion of some large keepings which might require a pair of 150,000 tons or even larger.

▶ **Alison Gwynne, General Motors**, is making its own modifications to the B-45 North American jet bomber, which has been loaned to it by the Air Force, for a flying test bed for its J-85 engine. The modifications, however, are, very, similar to those which are made previously in North America to provide a flying test bed arrangement for General Electric and Co. made with the guidance of North America's engineering division on the G2F test bed B-45.



Hunsaker



Hunsaker

Hunsaker Sees Need for Secrecy

Wright Trophy winner suggests that we advertise our air power in-being, keep under wraps our research.

Warning that aviation research and development is indispensable national equitation against accumulation of great stocks of standardized aircraft that may soon become obsolete" was given at the Wright Brothers Day Dinner, Dec. 17 by Dr. Jerome C. Hunsaker, 1951 winner of the Wright Brothers Memorial Trophy.

He said that while research tends to develop obsolescence, major aircraft research costs can be kept out of our industry to apply research results to combat superior models.

Secrecy Needs—Perhaps the capital stock of our air power is being shared by a study advanced while the objectives and results of research and development should be secret. "While we are fast that some stupid things are done in the name of secrecy, the growth shaped along in the navy and surface of the Government agencies. So long as we are threatened, research and engineers must accept some restriction of the full measure of their professional skills," Dr. Hunsaker said.

Dr. Hunsaker received the Wright Trophy for his long-continued public service of making value to aviation in discussion of the National Academy Committee for Aeronautics and as pioneer aviation engineering educator at Massachusetts Institute of Technology.

Dr. Igni S. Silanda, vice-president of the first successful helicopter produced in the U.S. and engineering manager of Sikorski's division, United Aircraft Corp., received the other top aviation award of the day—wing for the U.S. helicopter industry. The award, the Robert J. Collier Trophy, was presented

by President Truman at the White House.

Silanda's aviation career dates to 1909 when he designed a helicopter. His all-steel 14-place, two-engine, 579-hp machine, completed in 1917 was one of the first successful large commercial landplanes in the U.S.

Copter Life Service—Also speaking at the dinner, the Rotaxman helicopter pioneer pointed out that all other air men of the helicopter had been overshadowed by the biplane and monoplane of its following achievement. He received the helicopter wing trophy from the first rescue mission by an army Coast Guard copter in January, 1914, which carried blood plasma to the scene of a Cuban disaster at Santa Rosa.

Laughing as a result of helicopter crash after of scattered from Kansas Falls, Minn., the death toll has been reduced among wounded to 2,500 from 4,250 in World War II land disaster.

Wesley A. Kelley, St. Louis, president of the Air Transport Union, general secretary, announced establishment of the plan to import U.S. and air transport in the national emergency.

Dr. Harold E. Melnick, supervisor of CAA's aviation education, received the 1951 Robert J. Collier Trophy for his contributions to air travel education.

Dr. James H. Doolittle, (Ret.), was inductor Edward E. Stetten, Jr., president of the Aero Club of Washington, presided at the dinner which was sponsored by his organization. A large delegation of airline executives and their representatives from all the scheduled airlines of the U.S. were in attendance at the dinner.

Super Cargo

- Seaboard & Western buys first five L-1049B Connies.
- And expects nearly to double its lift capacity.

First commercial sale of Lockheed's first version of the Super Constellation from the L-1049B was made last week to Seaboard & Western Airlines international freight operator, adding \$6W planes made more than 10,000 tons.

When Seaboard gets its first cargo Super Constellation in 1954 it will have nearly doubled its present lift capacity and increased the speed of its freight fleet by about 100 mph. And of present interest to the freight carrier is direct air routes, says the carrier.

Range & Big Factor—Kenneth A. Nordstrom, Seaboard's president, long ago planned the specifications for all three planned freight planes and selected the Constellation because of range. When he was asked what that the Constellation is built for cargo and that other planes had its own, particularly, loading arrangements, he answered that the plane could be modified at a freight carrier, and that for its overseas cargo.

Turboprop Connie

When Lockheed's cargo Super Constellation is equipped with Pratt & Whitney L-14 Turboprop engines, the Navy is testing along with RTOI the plane will deliver 494 mph at 25,000 ft while carrying a 35,000-lb payload. The new development will work a new Navy requirement that the plane be modified to two RTOI turboprops (Aviation Week, Dec. 17, p. 5).

Navy and the U.S. engines will be tested in the spring of 1954 as a test to determine the present production schedule of RTOIs with Wright R-3350 Turbo-Comet compound piston engines.

Pratt & Whitney, in passing on that now, both the Air Force and Navy have selected the T-34 to test turboprop engine will power AP-3 Douglas C-124B.

Since the T-34 has completed a 139-hr test, during which it showed a slight drop in horsepower of 61 hp to 3,600 hp.

has, says, was the payment on delivery.

Subsequently, Lockheed stated work on the L-1049B prototype Super Constellation and when plans for a cargo version become known, Seaboard's order was such a matter of time. Seaboard is paying approximately \$10 million for the five planes and spares.

35,000-lb. Lift—With the long range that has become a standard feature of earlier models of the Constellation, the L-1049B of Seaboard will be able to haul 35,000 lb. of freight over the 7,000-mi. leg between Glasgow and Shrewsbury at a cruising speed of 334 mph.

Another freight plane, derived from a successful passenger transport, the DC-6A, is reported by Shick Airways to haul 30,000 lb. over its domestic routes.

Seaboard now has seven DC-6s which haul an average of 15,000 lb. at a cruise speed of about 300 mph. Total annual lift capacity now is estimated at 35,000,000 ton miles with daily utilization of 14 hr. With the first L-1049B, annual lift capacity will be 70,000,000 ton miles with daily utilization of only 10 hr.

Path in Future—A Norden predicted, the Constellation has been modified to a freight carrier to increase its original limitation in a design for passenger only. That the Constellation now is detailed in a report in this issue of AVIATION WEEK is beginning to page 20.

The 510-mph order for its L-1049B is the second order of its series, Seaboard & Western, but given of its first in the history of international air cargo, despite the fact that Civil Aeronautics Board has not yet acted on the carrier's application for a certificate of public convenience and necessity to engage in scheduled operations.

As work goes on to increase the load of two freightlines to provide for freight and air cargo on the freight routes, the Navy is also working on the Super Constellation.

Study Markets—Pratt & Whitney is now \$2,000,000 and is established as the Graduate School of Business of Columbia University. Seaboard is contributing about \$100,000 to the development of the technology and its publication of research reports.

Immediate uses of the L-1049B are to study markets of supply and demand for products that can be flown across the North Atlantic and to call other shippers government and the pilotage in the opportunity which can now be offered by air freight in world economies.

The two freightlines, which will be added initially for an initial period of three years, are believed to be the only long international air established by a new transport company.



VERSATILE HIGH-FR freighter supplies in test of new role as supply transport.

C-97 Takes on Still Another Job

In its new role, capabilities—transport, hospital plane, in light, is being—Boeing's Big C-97 Stratofreighter has added a new role: forward air supply transport.

In tests at Ft. Bragg, N. C. and Wright-Patterson AFB, Ohio, the C-97 demonstrated its ability to drop supplies in parachute to troops in the field. Both Boeing's overhead load system and the new, 100-ton roller method were used in carrying out the loading and dropping tests.

In showing what it can do as a supply transport, the C-97, which is being developed from helicopters to 175 tons, is being used in new demonstration, the plane loaded a 10,000-lb. supply weighing 15,770 lb.

In addition to its role as a supply transport, the C-97 is being converted to other roles. By attaching a pod to the plane, recently used for the plane's own transport, the Stratofreighter becomes an aerial trailer. A Boeing Co. recently made this conversion in its latest, new version.

American Orders 25 New Douglas DC-7s

American Airlines and Douglas Aircraft Co. last week announced purchase of 25 new, high-speed Douglas DC-7 airplanes by the airline, at a total cost of \$39,750,000. The new plane will be 48 inches longer than the Douglas DC-6B and will be powered by five Wright R-3350-9W turbo-compound engines, rated at 1,250 hp each.

Flying transcontinental New York-Los Angeles with one stop at Chicago the new plane will cut flying time to 8 hr. 10 min. and reduce fuel to 55 tons, substantially. The new plane is expected to be in service by late 1954.

The plane is equipped with a cruising speed of 345 mph and a top speed of 375 mph. It will transport 60 first-class passengers or converted to 92 passengers in the DC-6B four-engine plane. The DC-7 is a crash world record-making plane.

West Coast and Empire both serve the Northwest. West Coast serves western Washington and Oregon, Empire serves Idaho and western Washington and Oregon. Their routes at present do not overlap, they operate parallel north-south routes, each in its own side of the Cascade Mountains.

Delivery on the last of the DC-7s is expected late in 1954, and they will start to transcontinental service Jan. 1, 1955.

The minimum takeoff weight, the DC-7 weighs at 136,000 lb. as compared to 100,000 lb. for the DC-6B.

Merger of 2 Coast Airlines Expected

Washington observers expect CAB to approve merger of West Coast Airlines and Empire Airlines. The Board suggested the merger in an opinion last summer in denying a merger proposal of Northwest Airlines and West Coast. Headquarters of both companies have approved a plan filed with CAB for West Coast to buy Empire.

West Coast and Empire both serve the Northwest. West Coast serves western Washington and Oregon, Empire serves Idaho and western Washington and Oregon. Their routes at present do not overlap, they operate parallel north-south routes, each in its own side of the Cascade Mountains.

P-W to Build Atomic Aircraft Engine

Pratt & Whitney Engine division, United Aircraft Corp., has been awarded an Air Force contract for "work on the development of an atomic aircraft engine."

A recent report issued by the Atomic Energy Commission and the Air Force said only that the Pratt & Whitney contract was in addition to other contracts in the same field. The official reports submitted, however, that the Pratt & Whitney contract would seek an application of atomic energy to an aircraft engine different from that of the General Electric Co.

Atomic Heat:—There are several theoretical applications for which propulsion for an aircraft may be devised, observers pointed out. All would be built around a system for transfer of heat to propulsive energy.

Two most popular methods in general discussion currently are that the nuclear reaction would generate heat for a turbojet type or turbo-prop engine.

These popular conceptions have given rise to speculation that the General Electric development contract will apply a nuclear reaction to a turbo-prop engine and that the Pratt & Whitney contract will project development of a turbojet type atomic engine.

Consolidated Vehicle Aircraft Corp. was awarded a development contract

for designing and building the aircraft which would be test bed for USAF's first atomic aircraft engine. Unofficial sources predict that in general configuration this plane would be similar to the giant B-36 bomber. There were unofficial indications that a second atomic contract would be let for a plane to use the Pratt & Whitney engine, it is noted presently.

Engine by 1960:—Announcement of the award to Pratt & Whitney seems to indicate that construction of a practical atomic aircraft engine is easier than had been previously believed. Official estimate for development time of such an engine has been set at "by 1960."

Senator T. H. C. Lee, one of the original members of the Atomic Energy Commission who resigned two weeks ago, declared during a recent press conference that "some problems concerned with development of a practical atomic engine for aircraft already seem insuperable." Weight of shielding for such an engine in an aircraft, he said, would approximate one 50 tons. This great weight he declared does not include weight of the engine itself.

Weight vs. Fuel:—Other quarters, however, point to the fact that weight of fuel of the B-36 when fully loaded exceeds 100 tons. With the fuel weight being largely eliminated in operation of the atomic engine, this group believes the weight of the shielding would present no great obstacle, even

if it could not be as yet fabricated. Just when development of a practical atomic aircraft will be completed remains conjecture.

Airline M-Day Plan Is Given Approval

Defense Secretary Robert A. Lovett has approved the airline mobilization plan that marks "special readiness" of the low engine airlines for all-hour call to Air Force service.

Next month the airline companies will meet with Defense and Civil Aeronautics officials to work out final details, such as aircraft mobilization contracts, base site assistance and accelerated maintenance.

Forced Conversion Undercontract Defense directed the mobilization plans preparation—with cooperation of airlines, military and civil aeronautics officials. That plan, as originally approved by Commerce Secretary Charles Sawyer, has avoided forced Defense mobilization and appears to have left unbroken.

Victory for Airlines:—Details on how such plans would go where under a M-day situation are top secret.

The fact that Defense has definitely agreed and planned that the airlines will themselves operate the transports for the military is a major victory for the airlines. In World War II the Army took the planes over completely. The broad outline of what is required appeared in Aviation Week (Sept. 17, p. 17) and in earlier reports on the National Security Resources Board Air Transport Mobilization Plan.

Essentially, the plan includes:

- Engines already delivered to military no transport service contract but airline operation in mobilization.
- Mobilization of those planes as they'll be made to start over ocean long-range operation within 45 hours of defense call.
- Passenger facilities systems so that crews make a big part of the airline fleet goes to overseas defense transport, coastal, transoceanic and freight service will not be needed.

The Joint Chiefs of Staff last approved the plan when Defense Secretary Lovett delegated the military part of implementation to the Air Force and Commerce Secretary Sawyer delegated the civil shape of the plan's actual execution to Paul Butler, administrator of the Air Defense Air Transport Administration.

Secretaries Lovett and Sawyer in announcing the agreement of the basic plan, issued a joint statement which reads in part: "The agreement is the first time in the history of the civil air industry that a completely coordinated plan for its mobilization has been announced in advance."

VISIBILITY



by Swedlow

The **BOEING B-47 Stratojet** is the fastest known bomber in the world. This great jet engine powered, swept-wing bomber will be produced in quantity for the U.S. Air Force by Boeing Aircraft Company, Wichita, Kansas, the Douglas Aircraft Co., Tulsa, Oklahoma and the Lockheed Aircraft Corp., Marietta, Georgia.

Transport laminated composites and aluminum fuel cell backing (in accordance with Boeing specification B345-B-13) are **SWEDLOW's** contributions to the admirable functional efficiency of this superb fighting machine.

SWEDLOW was selected as a major supplier of these important factors because of

SWEDLOW's unique reputation and more than a decade of experience in the development and fabrication of vital parts for the aircraft industry.

• We shall be glad to assign our staff engineers to work with you in solving problems in all phases of plastic fabrication.



LOS ANGELES, CALIFORNIA • YOUNGSTOWN, OHIO



ATLANTIC HANDLES LARGE LOAD OF BONANZAS

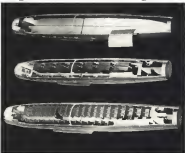
The reported first test of Bonanza service to Bonanza's first of several free shipboard is said to have been extremely heavy, as is indicated in this view of 17 of the small four-place fighters stored aboard Atlantic Air Force Corp.'s barge at Termonah, Argent.

N. J. Two groups of fighter experts will have visited about 35 certified service stations when they wind up their inspection circuit. The inspection, covering approximately 100 areas, is done in a continuous ribbon service.



LOCKHEED SUPER CONNIE (Navy's R701; USAF's C-121C), as modified by Lockheed Aircraft Corp. (cont.)

Super Connie Re-Engineered for Cargo



THREE BASIC CONFIGURATIONS for military air cargo (top, left, front) with three sets of sketches, and transport (bottom) which can seat as many as 97 passengers.

• Freight - transport - liner model now in production.

• New equipment developed for faster turn-around.

By Irving Stone

Rebuilt—the cargo version of the Super Constellation, which Lockheed Aircraft Corp. has on tap for the commercial air freight market, will be ready to go into the production line with practically no engineering modification as soon as it is ordered.

Sale of the 10498.55 is being actively negotiated with several airlines, but Lockheed does not intend to go ahead with its construction until orders are confirmed. However, military versions of the cargo plane—the R701 for the Navy and C-121C for the Air Force—are in building. It will be put a matter of extending production to put out the 10498.55, basically the three planes are the same.

For these aircraft, Lockheed-still and in cooperation with other—has



ALCOBRIDGE, being built for Air Transport, is probably involving payload for moving passengers, wheeled cargo, from back to plane.

developed systems and fast handling cargo equipment to cut loading and turn-around time to a minimum.

The Navy has ordered more than 50 R701s and the Air Force has tapped the company for a similar item but at the C-121C. The planes are slated for delivery to the Navy in the summer of next year, and probably will be used on both continental and trans-Atlantic runs. Delivery to the Air Force will come slightly later.

► **Three-In-One**—Actually the aircraft will embody three basic functions—cargo, transport, liner—or a combination of these functions.

For all-stage operation, there is a maximum of 1,200 cu. ft. of volume (4375 cu. ft. in the main cabin and 695 cu. ft. in lower compartments), but this would be cut out slightly for instrumentation and radars, cargo seats. There are two doors on the port side, forward 13 ft. 11 in. x 6 ft. 41 in. aft 9 ft. 41 in. x 6 ft. 21 in. The rear door, Lockheed says, will permit loading of a package 73 ft. long, 49 in. high and 19 in. wide.

Lockheed fittings which can tilt 5,000 lb. and the water-tight magnesium door (pivoted door on small arc box of rear end), down the center of which is a conveyor belt, which can handle cargo stress weighing upward nearly 12,000 lb. with a maximum fall load speed of 18 ft./min. The conveyor installation is optional equipment, but views of the R701 and C-121C indicate that its inclusion.

Cargo compartment has plane on pre-painted 2 1/2-in. galv. wall sheeting. Wall between fittings which can hold 1,250 lb. are located on alternate frames. The cargo area is pressurized for altitude flight.

The maximum version will accommodate 50 litter patients or four



LOCKHEED cargo director will be tested by Army Transportation Corps at Ft. Rucker, Va.



RAMP under loading crane—before lift goes up—Platform will support 10,000 lb. load



FREIGHT POSITIONING is done quickly by American country units. Location of cargo stick is then flight determines direction of cable pull. Power unit (upper right) does "come-in" to modern truck "Donkey" engine with "come-in" and then the load (right).

of seven double rows on the stanchion side and on single rows on the port side.

One military transport vehicle with the stanchion side fitted alone, with three seats abreast and the port side with two rows, will accommodate 97 passengers. An alternate arrangement with double seats on each side will do the same job. The chairs are 162 inches and face outward for greater visibility. They are foldable for storage in the belly compartment.

► **Turboprop vs. Jet**—Both the ACU and the C-121C are powered by Wright R-3350 Turbo-Cyclone compound six-cylinder with a dry weight of 1,250 lb and a wet weight that includes 5,000 lb. Now Navy jet-propelled Lockheed's proposal for a turboprop.

Initially it was believed that the powerplant would be the Allison T-35, but latest information is that the choice has been fixed on the Pratt & Whitney T-36, which has a rating of 11,000 horsepower dry at sea level. This is quite a jump from the power of the present compound engines, but obviously the new turboprop would not be too powerful for the Super-Cyclone configuration.

The plane has been designed to take turboprops and no structural changes will be required except at the attachment points of the nacelle structure to the wing leading edge. Lockheed's proposal of the Super-Cyclone with turboprop carrier is the design 1049D and it has been reported that numerous technical would be boosted to 48,518 hp from 38,578 hp in the compound engine version. (Continued)



Week Sept. 3, p. 36) and that speed at 25,000 ft at 110,000 lb gross would be 367 mph.

Lockheed itself has never announced what turboprop engine was being considered in its studies, but it was the T-36, then T-34 installation would give higher performance.

► **Fast-Flight**—Positioning—Lockheed is its approach to its cargo's future has stressed light handling equipment, in conjunction with Lockheed Air Terminal, Inc., and Armstrong Co. it has developed systems to ease and speed cargo loading.

One of these units is the Aero Trestle conveyer. This comprises an aluminum alloy track taking the place of a standard floor structure and serving as a guide for a movable chain (capable of carrying a pull of 4,000 lb.) and load-carrying devices. The track protrudes less than 1 in. above the floor and at each end speed-limiting devices are mounted flush with the floor.

The drive chain is engaged by a

torqued "mouse" contained in the track opening. A "donkey" attached to the mouse pushes or pulls the load.

A quick-reversible portable power unit (hand-pumped assembly motor) is coming from the plane's electrical system and enters gear box, both fitting on top of the foot speed-limiting housing, drive the system.

A switch block with driving cable attached to the mouse draws cargo loads into the fuselage over the track, to be pushed by the donkey. A "papa track" with pulley at the bottom fits into any of the three hole fittings and is used with cable to pull cargo onto the track from the fuselage side or from the latter onto the stanchion track.

The 349-lb, 75-hp chain is easily maneuvered by one man in 15 min and need not be carried when the plane is used as a personnel transport or in its later version.

► **Quick Lifting**—Another cargo-handling unit is the Aero Lift for moving

the Installation is **Confidential**



but the **WINCH** is **Hot News**

PROBLEM:

To speed the changes of jet engines—anywhere, anytime—in the line or in the field.

SOLUTION:

A portable battery-operated Breeze Engine Winch, quickly installed in the aircraft itself, permitting removal or installation of the engine at will, with draw for 100 inches of cable. Weight: 305 lbs., Load: 2,600 lbs., Motor: 27 volt DC, reversible.

Another Breeze Mark product, typical of the advanced engineering developments the aircraft industry has come to expect from Breeze Corporation.

► **WRITE TODAY** For complete information on this lightweight, heavy-duty winch which, besides providing power directly with a pull-down in the field, may well facilitate new designs in future design.

BREEZE ENGINE WINCH

BREEZE CORPORATION, INC.

41 South Sixth Street Newark, New Jersey



Close-up view of winch with cover removed, showing detail of cable reel and shaft mechanism.

the truth about Dow Corning Silicones...



is more historic than the patter of the pitchfork or the spell of the bankers that doubled in advertising and sales a generation ago. For example:

- **Silicone (Dow H)** electrical insulation makes motors and other kinds of electrical equipment last 30 times as long as they ever did before.
- These same insulating materials are used to double the power per pound rating in electric machines.
- **Silicone**, the Dow Corning silicone rubber is used to seal hot air at 600°F., hot oil at 300-400°F., liquid wastes and bomb bay doors at -100°F.
- Dow Corning Silicones will and *must* make permanent lubrication a practical reality.

To many engineers and scientists, such silicone facts as these still sound too good to be true. That's why we have built and assembled 16,000 pounds of demonstration units and typical applications to prove that our silicone products will do all that we claim for them. This is the first comprehensive Silicone Exposition ever assembled. Presented in Washington, D. C. during the week of October 22nd, this exhibit will be given private showings in major industrial centers across the country.

ATLANTA
CHICAGO
CLEVELAND
DALLAS
LOS ANGELES
NEW YORK
WASHINGTON, D. C.

**DOW CORNING
SILICONES**

INDIANAPOLIS, INDIANA

DOW CORNING SILICONES EXPOSITION

now scheduled for

CLEVELAND
DETROIT
PHILADELPHIA
NEW YORK
PORTLAND
PITTSBURGH
CHICAGO
VICTORIA
PORT WILHELM
LOS ANGELES

If you want to learn more about this Exposition write for complete information, including our free 32 page book which answers in simple words and pictures the 100 questions: "What's a Silicone?" Address: Dow Corning, Dept. 3-12

DOW CORNING
CORPORATION
Midland, Michigan

DOW CORNING CORPORATION

In CANADA: Plangdon Canada, Ltd., Toronto • In GERMANY: Hoffman Silikon, Ltd., London

height, velocity, or later from the ground to the splash floor.

U. S. Army Transportation Corps has ordered one of these units for testing at Ft. Rucker, Ala. The Navy and Military Air Transport Service are also investigating its possibilities. The former has made similar power programs in the tail of the RC-119 for operating the "taildrift."

The M1 is a mobile, load-down, air transportable elevator designed for use with most types of cargo transports. It can be quickly disassembled, stored, and stored in the lower cargo compartment of the HC-130, C-119, HC-130, C-119, C-119 and other planes. It will also function as a lift and platform for maintenance crew.

The elevator platform is 10 ft. square and is supported by cables at each of its corners. The deck rises 125 ft. above the ground, and in the down position it is 10 ft. above ground level. A platform ramp facilitates movement of wheeled equipment into the lift. Platform's load capacity is 10,000 lb. and 500 lb. sq. ft. concentrated load.

The frame is mounted on four rubber-tired wheels, but when the elevator is operating, the load is transferred to four jacks. Rotation of the lift is by an electric hoisting system and cable drums drawing its power from the plane's electrical system or via ground 24-v. supply.

► **Deck-to-Plane**—For loading aircraft at cargo, passenger, etc., doors, the new unit, Argonne is holding the "Knowledge for Lockheed."

This is a portable, self-powered gas-piston, loading the spot from the front deck at normal walking to the plane's cargo or passenger doors. The unit is adjustable in length and height and is powered for 180-deg. rotation and for movement along the forward ramp area.

The unit is supported by two towers mounted on dollies. The main dolly is guided along the face of the deck and the tower and translation system is accomplished by pneumatic and electric mechanisms on the dollies. On the outboard end of the main tower is an extendable cantilever section. A removable weather canopy extends the entire length of the bridge.

Minimum extended length of the bridge is 25 ft. With cantilever extended it is 76 ft. Unobstructed width of entire bridge is 8 ft. Height of bridge outboard end at the extended length is adjustable between 4 and 19 ft. Height at inboard end is normally 0 ft.

Maximum gross load capacity is 21,400 lb. distributed along the fully extended bridge. Concentrated wheel load is 5,000 lb. (supported on 5 wheel 3 x 6 in. cast). Static bridge deck and floor area capacity is 100 lb. sq. ft. load of 900 lb.

ENGINEER'S NOTEBOOK



V-Bend Coupling Speeds Overhaul

A standard Marmar V-Bend Coupling saves an hour in overhaul time on Pacific Airline's Model 135 Cubes by making Repairs. Replacing a conventional bolted joint, the coupling speeds assembly and disassembly with its patented quick couple latch and provides a light weight positive seal that has passed method 81 of A. F. vibration requirements.

Save Cost, Time and Weight with Marmar

For information, write Dept. M-12

MARMAR
PRODUCTS CO. INC.
146 W. FLORENCE AVENUE
INGLEWOOD, CALIFORNIA

Standard Clamps for Special Applications

PROBLEM

A demand in the design and to mass produce a line of standard cones for use with Mowat Products Company Inc. standard Band sawing for banding tubes to ducts developed most economic construction ranging from 1200" to 4800" and withstand pressures up to 400 psi in the lower range of sizes.

SOLUTION

Bandings from KIRKILL's extensive experience with silicone products. Standard size developed and construction of glass ducts reinforced with silicone materials made it withstanding the temperatures and pressures requirements. In diameter from 12" to 48".

WHEN TEMPERATURES ARE EXTREME IT'S SILICONE PARTS BY KIRKILL

Kirkhill Rubber is an experienced fabricator of Silicone materials. Our engineers and producers meet our constantly working with applications in this highly specialized field.

If the characteristics of Silicons—high and low temperature resistance, (from 500° F to -100° F)—chemical stability—excellent dielectric properties—resistance to weathering, oxidation, ozone and ozone—can be of value to your problem, call Kirkhill. Our know-how and facilities are at your service.

KIRKILL
Rubber Co.



Our technical representatives will gladly assist on your design problems.



Giant Mandrel Pulls Stainless Cones

A giant expanding mandrel has been installed at Ryan Aeronautical Co. for ensuring a 600-ton pull in stretching stainless steel cones to precise size for jet engines. Weight of the unit is 14,000 lb. Height, including hydraulic cylinder and piston, is 175 ft.

The machine operates under 5,000 lb. oil pressure which is fed to the cylinder which in turn pulls a shaft is passing the expanded mandrel.

Presently the unit is in service above the floor, with workers supported on scaffolding, but Ryan plans installation in a pit with only the segmented expanding disc above floor level.

This is the third large mandrel installed at Ryan. Pulling capacity of the other two approximate 71 and 150 tons, respectively. The new unit was designed by Ryan's designer G. E. Both.

It and plant engineering, designers D. W. Linder, Walding Engineering Co., Los Angeles, built the job.

And Now Electricity From Radioactivity

Electrical current generated directly from radioactivity is leading its first application in a line of precision measuring instruments developed by the General Corp. of Cincinnati.

The basic principle of electrical energy production from radioactivity discovery of which is claimed by Philip E. Olmstead, president and research director of the firm, is the first successful production of electricity in a circuit.

These atomic batteries are being applied to the design of a line of precision instruments for measuring gamma rays which is now in production at Olmstead.

Olmstead made the discovery while working in a research group leader at the Mound Laboratory, Miamoung, Ohio. He holds an Atomic Energy



A Merry Christmas to you, United, and our congratulations to the nation's oldest airline on the occasion of its silver jubilee. It seems incredible, but it is true that your twenty-five years have spanned the entire history of commercial aviation. Collins salutes you for the untold contributions your pioneering has made in the development of what is now one of America's greatest industries.



First Officer Robert Refson (left) and Captain James W. Johnson in demonstration of a Collins VOR High Frequency radio installation on the recent north before new one Collins VOR High Frequency receiver navigation and communication receivers. These types of Collins equipment are installed on all United Air Lines Mainliner Bonanzas.



COLLINS RADIO COMPANY, Cedar Rapids, Iowa

15 W. 44th St., NEW YORK 20

1817 Irving Blvd., DALLAS 5

3709 W. Olive Ave., SEASIDE

THRUST & DRAG

Rocket engineers have often wished they could look inside the motor and see the combustion process. Now it has been done by the General Electric Co.'s engineers, via *Paydirt* Invents, GE's U.S. Army Guidance guided missile project. In a paper at the recent American Rocket Society convention, Karl Busman and Stanley E. Logan described the motor and the results of about 35 explanatory tests. The motor had a full-length window of painted quartz in the combustion chamber. Sharp and high-speed movie cameras were used to photograph the engine events. As one result, high-frequency instability of combustion was watched for the first time, and a plausible theory was advanced for the cause and nature of this rough operation, the paper stated.

General Electric Co.'s announced high-thrust jet development—the J-57—probably has been resulted into a long-range experimental project, from which the engine may emerge not only as a top contender in the aircraft power class but also as a preselected for a very

large missile. Originally tagged at 15,000 lb, by AVIATION WEEK (Dec. 4, 1968, p. 23), the engine's output was scaled back to 10,000 lb. The engine, a very large turbojet by present-day standards, it not only could power piloted aircraft but also could be used as an expendable jet plant for a pilot-less launchable intercept missile with a fast rate of climb and relatively short flight lifetime. In this role, the J-57 would be fabricated of non-ferrous (probably titanium) material and could push out, for a short time, perhaps as much as 15,000-16,000 lb. thrust for super-sonic flight.

British guided missile development, for hybrid comparable work in the United States, has reached the point where four designs are being built in the Weapons Testing grounds in South Australia. Four missiles to undergo final proof flight tests in order development for the British Navy by Armstrong-Whitworth Aircraft. This is probably a surface-to-air missile for use against enemy aircraft. Farnborough Co. also has presented at Weapons Testing developmental work in guided missiles.

Two more research contracts have

been placed at New York University's College of Engineering, bringing the current value of such work well over the \$1 million mark. Both new contracts are under the aegis of the analytical engineering department. Office of Naval Research sponsors one, investigating the effects of blast pressure on buildings and airplanes. The other investigation was awarded by International Nickel Co., and covers studies of the effects of blast along with studies of the fundamentals in welding of heat-resistant metals at high temperatures.

Usual and compact flasks for the storage of cold fluids—such as liquid oxygen and nitrogen—have been developed for the Air Force at the Naval Bureau of Standards. None of the designs is a cylindrical shape (the use of rectangular space efficiently) and a long heat-conduction path between liquid and surrounding atmosphere. Flasks have been tested at pressures of 200 psi at room temperatures, and have operated at -200° at pressures of 150 psi. Experiments have also with the new cylindrical flask compared favorably with those of the conventional spherical flask.

HIGHER EFFICIENCY WITH BENDIX SCINFLEX ELECTRICAL CONNECTORS

MINIMUM VOLTAGE DROP

PLUS

- Minimum Power
- Proven Tight
- Better Seal
- Eight sizes from 1/8" to 1/2"
- Uniform Force
- Light Weight
- High Insulation Resistance
- Easy Assembly and Disassembly
- Lower Parts Cost
- Very often Complete
- No additional solder required

The ability to carry maximum current with only a minimum voltage drop is an outstanding characteristic of Bendix Scinflex Electrical Connectors. This important feature is only a part of the story of Bendix success in the electrical connector field. The use of Scinflex (dielectric material), an exclusive Bendix development of non-welding capability, increases resistance to such over and overage to temperatures than

-67° F. to -273° F., performance is unsurpassable. Corrosion strength is better than that of 400 volts per mil. All in all, no other electrical connector combines so many important features. Success as you will find in Bendix Scinflex connectors. For higher efficiency in your electrical connection be sure to specify Bendix Scinflex. Our sales department will gladly furnish additional information on request.

PLUS



SCINFLEX
High strength dielectric alloy
High resistance to corrosion
No solder
High contact resistance - Low voltage drop
CONTACT
High dielectric strength - High dielectric constant



SCINFLEX MAGNETO DIVISION OF
BENDIX, NEW YORK

FACTORY BRANCH OFFICE



117 E. Pennsylvania Avenue, Burbank, California • Stockton Building, 4500 Civic Avenue, Detroit 2, Michigan
Bureau Building, 174 W. Wisconsin Avenue, Milwaukee, Wisconsin • 123 Market Street, San Francisco 4, California

AVIATION WEEK, December 31, 1968

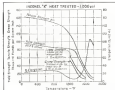
INCONEL "X"

An oxidation-resisting alloy with very high strength over 1000°F

Inconel "X" is an age-hardenable alloy which is unusually strong both at ordinary temperatures and at red heat. Initially heat-treated, Inconel "X" has low creep rate under high stresses over 1000°F—and exceptionally high spring properties up to 1100°F.

The principal engineering characteristics of Inconel "X" (besides those shown on accompanying chart) are:

- **Oxidation Resistance**—Tests indicate that resistance of Inconel "X" is of the same order as that of Inconel.
- **Fatigue Strength**—Mechanisms of fully heat-treated Inconel "X" on rotating beam machines, at 100,000,000 cycles, show fatigue strengths ranging from 55,000 psi at 1200°F to 94,000 psi at 1400°F.



Heat treat time: long comparison given appears as fully heat treated Inconel "X"



High temperature stress is rupture properties of fully heat treated Inconel "X"

- **Impact Strength**—For fully heat-treated Inconel "X", typical impact strength values are: 11 ft. lb. at -200°F, 57 ft. lb. at room temperatures, 67 ft. lb. at 1500°F, and 113 ft. lb. at 1600°F.
- **Hardness**—The proper heat treatment, the room temperature hardness of Inconel "X" can be developed as desired from BHN 148 to BHN 440.
- **Spring Properties**—As a combination of heat treatment and cold working, Inconel "X" develops unusually high spring properties. For spring applications (from solution temperatures up to about 650°F), it is useful where otherwise unusually strong Inconel springs could be used (up to 1100°F). Inconel "X" springs will give useful performance where few other metals can be relied upon.
- **Machining**—Like most "X" alloys, it is machineable in all conditions. Because of its strength and toughness, it cannot be machined so easily as softer metals; it can, however, be machined at satisfactory satisfactory rates.
- **Forging**—No special difficulties are encountered in forging Inconel "X", though less air equipment than that used on ordinary steels is required.
- **Welding**—Inconel "X" can be welded by nearly all commonly used methods (including inert gas, arc, gas metal arc, plasma hydrogen arc, resistance and cold chisel—resistance butt welding). In common with other age-hardenable alloys, proper results must be achieved over welding procedures. It is suggested that Inconel Technical Service section be contacted for recommendations in special jobs.
- **Applications**—Inconel "X" is used in gas turbine rotor wheels, blades, heavily stressed bolts, expansion bellows, valve springs in pressure gas engines, where a combination of high stress and resistance to creep is required.
- **Forms Produced**—Inconel "X" is supplied in most commonly used metal forms—billets, and bars, rounds, hexagons, sheet, strip, bar, wire, seamless tubes and tubing ends.

FURTHER DATA AVAILABLE

Inconel "X" is now in urgent requirement for critical in the above applications, and we would say you can have some of it will be able to supply it for normal uses again. But you can get detailed information about Inconel "X" in your return mail by writing for our 29-page reference manual "Inconel 'X'—Data and Information."

THE INTERNATIONAL NICKEL COMPANY, INC.
67 Wall Street, New York 6, N. Y.

NICKEL ALLOYS

MONEL • 718 MONEL • 718 MONEL • 718 MONEL • 718 MONEL
NICKEL • 718 MONEL • 718 MONEL • 718 MONEL • 718 MONEL

New Way to Do Three Jobs at Once . . .



HOW DRYVOMATIC SIMPLIFIES riveting: rivets show drill and next rivet drill hole and electric eye control transfer, and the wing skin support with structural ribs (right). Lower photo shows unit on NAA designed skin handling rig.

Automatic Riveter Speeds Plane Assembly

Machine can press 22 rivets per minute, and NAA assembles it on frame which can handle full wing.

Los Angeles-Vaults: riveting has moved into the highest of airplanes with new Dryvomatic and saving 150,000 Man-hours of this intensely tedious and monotonous assembly method have been taken over by the machine on automatic unit known as the General Dynamics Riveter.

Most of the reference components are

using this method, since the greatest percentage of airplane manufacturing costs is contained up in riveting the structural components. It has opened a wide field for cutting production costs by automatic drilling and riveting in fast, accurate operations.

What It Will Do—Design limitations for the machine is, obviously, for—its

throat depth (Model G38) is 60 in. and it will take punch up to 120 in. wide.

Depth of work can be 54 in. and the sheet thickness handling 14 in. The unit will handle up to 1-in. rivets and it may be adapted for 3/8-in. diam rivets. Length of panel that can be assembled depends on the tooling available.

At North American Aviation, Inc., one of the Dryvomatic now in operation and two others are being installed.

The machine can press in 22 rivets per

But It Used to Be Three Operations . . .



OLD METHOD of drilling rivet holes through the template, required



OLD METHOD of entering the rivets by bolting hand process, and



OLD METHOD of rivet pressing. All these operations now are done automatically

minute but about 15 in. the customer's production rate.

How Panel Is Handled—NAA, with sub-contractors, has enhanced the status of the machine by supplementing it with an automatic skin handling rig, called electric eye, designed.

The handling mechanism frame is vertically long to accommodate the 15 ft wing. The driving motor and associated gearing are at one end of the frame and there is an after transfer point at the other end. An endless chain pulls a two-carriage support for the wing skin which is attached to it with supporting clamps.

Front of the handling vehicle is a spring template. Having a hole, picture

corresponding to the skin rivet pattern, the electric eye stops the handling mechanism's drive motor and the machine clamps the skin in place so that the members is held at the proper rivet location.

How Riveting—The Dryvomatic's drill action cuts and retracts the hole through the skin and attaching stronger than rivets and a feeding mechanism, rivets in the hole. The operator can operate the rivet from the bottom of the clamp, which is held in the skin panel and triggers the handling mechanism control to start the panel moving again to the next hole point.

The riveting unit is a secondary row of rivets, the operator just pushes a button

to release the riveting gun, causing the panel to move to the next position of the skin. Then, the riveting gun engages associated hole for the new hole of rivet.

Holes for the riveting gun are in a cross three-dolly that sales in a track to maintain that the rivet hole and the rivet always will be perpendicular to the skin surface.

Fast, Accurate—One man operating the setup can rivet a complete 15-ft wing (or lower wing panel) in about 2 hr. This job previously took about a day, first using a drill template for the holes, entering the rivets by hand, then pushing under a hydraulic (gauge) riveter to squeezing about 6 rivets at once.

Speed is not the only standard gained. The machine brings out work of "constant" quality—NAA reports that all rivets are installed at exact pressure, seating is made in 1/16 rivet width. Under the old scheme about 12% of the rivets were rejected. Rejected rivets for freedom also is prohibited, eliminated, where formerly about 30% of rivets drilling was required.

NAA also reports the machine cuts riveter fatigue.

No End In Sight For Parts Shortage

Shortages of military aircraft components resulting from delays by Defense Production Administration is cutting down materials needed to make their demand will be felt far into 1952 aircraft production, observers forecast last week as steps to end the delay were finally being taken in Washington.

Significant credit of aircraft design work by makers, who were hamstrung by low D-product being for critical materials in NAA, was achieved in Washington at a Sept. 24 (Aviation Week, Sept. 24, p. 220) Production front the present component shortages would have to be given a special sitting in order to end the numerous bottlenecks in plane production which was building up, were made the full business month (Aviation Week, Oct. 1, p. 11).

How it was the new setup is reported to shape up.

A lot of from 25 to 50 of the principal components manufacturers are being completed, including approximately 50% of the aircraft component manufacturers capacity. Qualification will be based on the percentage of aircraft components in their total production. NAA Administrator Mark W. Blockhouse suggested in least it to companies with 90% aircraft component production (but a some panel-4 level of 75% is expected to be finally met).

These companies will be set up with V-1 ratings, equivalent to those held by

and engine manufacturers, be going with the second-quarter allocations of 1952.

Aircraft components manufacturers with shortages in the last quarter, and their full production, be plenty of them, are expected to be the main reason for the new inventory expansion which has been arranged for Controlled Materials Plan.

Revamping of the Munitions Board's Research Production Allocation Agency (MPRA) at Downs, under its new director, Col. Kenneth Mitgler, is also expected to result in better handling of the materials for the components, parts, which will not be made in small plants, but, right behind the Atomic Energy Commission and the nuclear fuel industry in national priorities.

AIA Studies USAF Press Forge Program

Top U. S. aircraft manufacturing executives have taken another look at the large press program which USAF has been operating for the last three years, in a follow-up to the annual Aircraft Industries Assn. board of governors meeting at Palm Springs, Calif.

Carlton Ward, former president of Lockheed and a large delegation of Wright Field specialists officers and engineers in manufacturing facilities discussed the program with industry technical experts and leaders. Ward has been asked by USAF to conduct a study on the best methods to get the program rolling.

Goal of the meeting was to decide if the program originally planned was suitable in U. S. aircraft manufacturing requirements, and how it could be best used in boosting aircraft production rates.

Allen DeWitt of C. Ramsey (Ret.) was executive president of AIA, as were other important officials of the group staff—Les Webb, vice president and Harry van Buren, Jr., secretary-treasurer. Lawrence Bell, president of Bell Aircraft Corp., and Robert Cross, president of Lockheed Aircraft Corp., were elected chairman of the board of governors for the first and second six-month periods, respectively, of the coming year. They were also named vice presidents of AIA.

Changes in the board of governors for the coming year include: Melvin L. E. E. Osborne for D. W. B. Morgan at Westinghouse Electric Corporation on the board, substitution of Lt. Gen. J. A. Baker for Lt. Gen. Harold Gorge at the Hughes Aircraft Co. representative (they replaced AIA's growth in British vice president) C. F. B. Roth, president of Armstrong Motors, and J. C. Conant president of Garrett Corp. who also named to the board.

Suppliers Move

- **British dispersal plan boosts Canada air industry.**
- **U. S. also turns to North for production assistance.**

Toronto—With Canada's military aircraft production program now well underway, many British-owned supply companies are coming into the Canadian market.

Since one of Canada's two largest aircraft producers is a subsidiary of a British-owned corporation, numerous small and large component parts makers and machine tool makers have moved to Canada from Great Britain.

The fact that British-owned A. V. Roe Canada Ltd. had to start from scratch in designing and producing a jet fighter and a jet transport, as well as jet engines to power the new aircraft, had an important bearing on the choice of suppliers of the parent company in England to come to Canada.

To Build Now—The move is part of a larger British tendency to disperse its people and assets in case of another European war and also to capture some of the orders for military paraphernalia available in the dollar area, particularly the U. S.

Canadian aircraft at Ottawa's first Rolls Royce of England is to open a factory to make its Nine jet engines in Canada (Aircraft Week Nov. 12, p. 11), is the latest in a series of moves which has seen no number of British-owned companies come to Canada.

The Rolls Royce plant will cost an estimated \$350 million and will build 1,000 Nine engines at Montreal. Rolls Royce has had an engine plant at Montreal since 1946.

Now Move In—To meet the supply of parts needed for this plant and the A. V. Roe Canada Ltd. facilities at Toronto, where the CL 100 four-engine jet fighter and the Osprey jet engine are produced, British companies are setting up shops in the Toronto and Montreal areas.

In recent months big plants have begun to build engines in Light Motors Ltd. at Barrie, Ont.; making magnesium jet engine casings, the George Coffey & Partners (Canada) Ltd. at Montreal, to make precision iron components, and Rotec Canada Ltd. at Toronto, to make jet engine fuel and combustion systems.

There also have been a number of U. S. firms come to Canada in the past year in keeping with the industry's long-term program to spread its plant in Canadian Steel Industries Ltd. at Toronto is a subsidiary of a Cleveland concern which will make jet engine blade forgings. Other subsidiaries of

U. S. companies, long established in Canada, have expanded.

Not All British—The fact that an aircraft engine and no jet engine have been built in Canada heretofore is noted as considerable searching for materials and parts and much experimentation. It was this search for components, largely by the A. V. Roe Canada organization, that brought about export of engine plants.

The Canadian industry is still entirely a branch of British aviation. For instance, Canadian Ltd., Montreal, a subsidiary of Electric Boat Co. of New York, is making the T-36 turbine and the Lockheed Shooting Star for Canada, and the Blackburn T-36 turbine for U. S. Canadian Car & Foundry Ltd. at Detroit, Mich., plant is making North American Harvard trainers (T-6) for the Royal Canadian Air Force, and Canadian Pratt & Whitney is building a plant at Montreal to produce R-1550 engines for these trainers.

British capital is involved in the Montreal Airport of Canada Ltd.-Toronto, which has for many years been producing airplanes.

Other Production—The company currently is in production of the Bristol, a Canadian-designed machine engine, four-cylinder transport for the U. S. Air Force in a liaison aircraft. It has made the Beaver for Canadian federal and provincial governments, and its export. It also designed and built a Canadian postwar transport, the Clio truck, which is now in production in Great Britain.

British Aerospace Co. of England has two branches in Canada, one at Montreal and one at Vancouver, to overhaul engines and service engines used in Canadian planes. Fawcett Aircraft has a subsidiary now Halifax to service its jet engine used by the Royal Canadian Navy. And in the small service field, Photographic Service Corp. Ltd., has been established at Toronto, in a branch of the British fleetings group.

Titanium Carbide

Gages Live Longer

Titanium carbide thermal gage gages are reported to have shown exceptional wear life after extensive testing in production use. A recent "cold-burn" by The Pipe Machine Co., Cleveland producer of the gages, showed "reasonable wear," the company reports.

Type Maflexon, registered over gages with a steel member exposed to the metal. Against this member are recorded the characteristics of the work—size, shape, hardness.

A special wrench, plug provided with each gage, is a double-end type with one end slightly larger to detect an over

First in
SAFETY

SWITLIK
PARACHUTE COMPANY, INC.

LALOR AND HANCOCK STREETS, TRENTON, NEW JERSEY, U. S. A.



Just look below. You'll see why production men swear by Remington Rand Sched-U-Graph. This down-to-earth device shows you, graphically, how close each job is to schedule — is *due* to take action if action is needed.

Sched-U-Graph helped plants do "the impossible" in World War II. It is helping them again today — on all types of production and machine load problems. We'll rush without obligation our 32-page Sched-U-Graph Handbook (KD 341) if you'll just phone or write: Room 1831, 315 Fourth Ave., N. Y. 10 Remington Rand Inc.

here's how Sched-U-Graph Production Control works

Top line on this Sched-U-Graph represents a pump assembly — each line below one component part. On each line is recorded, in advance, each day's production quota and the total to date. The sliding bar signals when work actually completed. The black vertical line indicates

today's date, and shows how much work should be done. In this case, six components have crossed the total line — one is on or ahead of schedule but the whole assembly is delayed. You see the delinquency in a flash, and know exactly where corrective action is needed.

PUMP ASSEMBLY	
11-2000	HOUSING
11-2001	DISCHARGE
11-2002	BEARING HOUSING
11-2003	BEARING HOUSING
11-2004	BEARING HOUSING
11-2005	BEARING HOUSING
11-2006	BEARING HOUSING
11-2007	BEARING HOUSING
11-2008	BEARING HOUSING
11-2009	BEARING HOUSING
11-2010	BEARING HOUSING
11-2011	BEARING HOUSING
11-2012	BEARING HOUSING
11-2013	BEARING HOUSING
11-2014	BEARING HOUSING
11-2015	BEARING HOUSING
11-2016	BEARING HOUSING
11-2017	BEARING HOUSING
11-2018	BEARING HOUSING
11-2019	BEARING HOUSING
11-2020	BEARING HOUSING

What is the next step to be taken?



AIRCRAFT HYDRAULIC SPECIALISTS, lining up to specialized groups at Vickers Conference, are pleased with results.

New Pattern Seen for Airline Meetings

- Maintenance specialists are pleased with plan of Vickers Conference: Aircraft hydraulics problems only.
- Meetings such as these may foreshadow de-emphasis of the technical side of industry-wide gatherings.

By Scott H. Reinger

Detroit—The Air Transport Hydraulics Conference held here last month by Vickers, is seen as part of a pattern that eventually may be followed in other fields of airline engineering and maintenance, de-emphasizing the traditional side of the annual conferences of the Air Transport Association (another example is Champion's annual engine meeting).

Reason: Only specialists directly concerned with aircraft hydraulics were there. More ground was covered and in greater detail than at ATA meetings where hydraulics is but a small part of the agenda and representatives from the airlines generally are spread thin over a wide range of subjects.

Another advantage: These present had a chance to discuss problems first hand and share work in progress.

Best Ever—These were the words of many, then a few who attended the meeting. The conference was the best on aircraft hydraulics ever held. The

held Vickers Week. The meeting opened in 1961. It brought Vickers, a manufacturer of valves and service, was attended by representatives of major domestic and foreign airlines, engine and equipment firms, and the armed services.

Each airline was shown an "electrically-actuated" variable displacement pump that can be shut down in flight by a switch in the cockpit when demands of the hydraulic system don't require its use. The unit was exhibited for the first time in the Vickers Laboratory. According to the report, tests in a military plane have shown the pump can use 300 lb. at shut in at average flight. When electrically locked, pump load drops from the normal 3,000 psi to about one-third, thus removing a heavy load from the engine. The principle can be applied to any piston variable displacement pump, Vickers explained.

Other highlights of the meeting: **Almost changover** by airlines to so-called "hydraulic" type hydraulic fluid pump

ably is at least a year or more away, with coming months a time for appraisal and experiment with leading heads now on the market (R. M. Bell, Hughes Corp. a H.J. and Minnesota Chemical Co. is likely).

More initiative on part of tubing makers in supplying the needs of the aviation industry is seen in increasing competition between aluminum and steel tube companies. That was the last serious meeting of its type when the steel tube industry was represented, says Vickers. Tubing is, perhaps, the most headache in an airfield workshop.

"Pulsation" on longer is a selling point for the pump against the piston pump, (variable sealing service reports indicated). A new tube plant for piston pumps produced by Vickers recently was shown. In the network that Douglas, Martin and Canine reported that tests showed no significant difference in pulsation between gear and piston pumps of various designs.

But gear pumps, costing less than piston pumps, still are going to get piston pumps increasing competition to the 3,000 psi hydraulic pressure range, is the opinion of some airlines. Vickers 440's and Canine 340's will be equipped with gear pumps, representative pointed out.

Vickers says its piston pumps, too, have a higher initial cost, but will save

entry in the long run through lower running costs than those for gas pumps (Pruett).

• **Overhaul life and ultimate life of piston pumps** has increased roughly 100% since War II, in fact, a 15% increase in operating speeds, Valves told Aviation Week. This has been achieved through use of larger bearings, stouter pump casings and lubricative ports that increase harmful metal chips and sludge. Weight has gone up somewhat, but a drop is currently on at Valves in buying it down.

• **Piston accommodations**, used by the industry because they operate through a wide temperature range, may replace diaphragm types now used by airlines—unless someone comes up with a diaphragm that can compete with the piston accommodator.

Valves told Aviation it has been looking at new diaphragms developed every two weeks for the past two years and plans to continue the program until one is found that can meet low temperature needs.

• **Many hydraulic system troubles** can be traced to ground equipment, turned it out when the "weakest link" in airline maintenance and service, it was brought out at the meeting. A trend was seen for closer control of this component and improved procedures.

• **The feasibility of adopting 5,000 psi hydraulic systems** is actually being studied by Valves and other groups involved. Aaa would be no relief sought through smaller units and air-line efficiency, but there is a chance such a system might save weight, instead. This is the aim of the investigations group.

• **Explosion-proof motors**, not one a requirement, now will be for electrically driven hydraulic pumps, it was the consensus of the meeting. It was pointed out that AF already anticipates this requirement.

• **Non-Flammable Fluids**—The consensus brought out strongly developed aircraft, relies on the relative ease of the most common to the non-flammable fluid race, Skydrol and H-2. A dark line, only barely mentioned, was a fluid now being developed at the Navy's request by Union Carbide and Calsol Corp.

• **Skydrol**, developed by Monsanto in cooperation with Douglas Aircraft Co., has a drawback in commercial use, at ready being used in other supercharger systems by a number of airlines flying Douglas planes. It is an ether base fluid.

• **H-2**, on the other hand, is a water base fluid developed by Hottelbush in cooperation with the Navy and is finding extensive use in that service's planes. The meeting revealed that the only commercial use of H-2 is in the Navy's Air Line, a contract carrier,

which was accredited about 1100 service by on the fluid (Aviation Week, Jan. 16, p. 54).

• **Skidled Down**—Views expressed by producers of the fluids, users and non-users at the meeting, led down to something like this: Both fluids apparently provide better lubricity than petroleum types now used, with Skydrol having the edge. Improved indicators both fluids will present greater corrosion problems than oil types, with greater care, perhaps, needed with H-2. Overall non-flammable characteristics of H-2 probably are better than Skydrol under normal conditions. Also it can operate at lower temperatures.

Major objection to Skydrol seemed to be that it presently requires an expensive and time-consuming packing change. While the plane's hydraulic system is being converted, it must sit on the ground. Leading gaps against H-2 was that it apparently can operate in too many under normal conditions and presents bleeding problems.

There were reports of reduced jet use and increasing with use of H-2. However, transmittance tests of the fluids had certified both an satisfactory hydraulic power mediums with Valves equipment, the company revealed.

United Air Lines reported Skydrol had increased overall life of its pumps. Douglas pointed out that under present conditions Skydrol required replacement of ground equipment and that trouble had been encountered in the past in saving up Skydrol with AN-C-366 petroleum fluid.

• **Work on Problems**—Monsanto raised hopes of overcoming these problems. The firm, in cooperation with other groups, told the group that work was progressing to develop a packing that could be used both with Skydrol and petroleum base fluids had every indication of meeting with success.

It appeared that Skydrol had proved its non-flammable capacity by not catching fire in an incident where a plane sprung a leak and Skydrol spilled onto a hot fuel burner down. There was a flash, but no fire, followed.

• **New View**—The Navy reported generally satisfactory results with H-2 and pointed out non-flammable characteristics of H-2 had been proved in combat, not necessarily a defense for service.

Some operational problems have been encountered with H-2, but these were blamed primarily on poor handling and lack of instruction on the part of ground crew. New bottles of H-2 are being delivered to the Navy and operation at temperatures up to 250F, it reported.

Two major airlines are planning to conduct tests on H-2 fluid in a Cessna 340 and Douglas DC-6.

When there was a good deal of talk about the fact that a fluid for the Air Force and Navy is not necessarily the right one for the airlines. For example, while H-2 can operate at lower temperatures than Skydrol, 140F, compared to -101F, a requirement from a military standpoint, it was not necessarily a selling point to the airlines.

• **Leaking Leaks**—Occasions where H-2 caused real breakdowns of engine and further packings were reported. The leakage, in answer to inline questions, said it didn't believe this would be a choice trouble. It was brought out that a better maintenance had indicated the same as H-2 could cause deterioration of leather.

The Navy's report on H-2 seemed to indicate that while lubrication, at least that night, save system deficiencies in service, these problems raised their heads not on jet didn't exist.

• **From Effects**—Companies that have experimented with H-2 indicated that it causes more than Skydrol returns are better and that parts mounted on H-2 had been known to corrode. Hottelbush and the Navy said that a service, financing of H-2 disappeared after a few hours in the material, but bleeding prevented no particular problem and that corrosion occurred because H-2 was not removed from the parts properly.

Lubricated reportedly found H-2 not suitable for the Consolidated hydraulic system, which has an aqueous oil like hydraulic system.

The Navy stressed that a plane using H-2 would never find itself in trouble in other parts of the world. Hottelbush, for example, can be used in the test system simply by flushing out the H-2, in an aqueous oil, petroleum base fluids can be substituted.

Supplies of the fluid now emphasized. Ingredients can be obtained at any combination of power, drag, shock and filing system, a better aqueous substitute than the group.

The Air Force apparently has set its sights on a different tack in laying out a course for fluid development. An AF spokesman told the group some of the present fluids really do work. It is actually collected on a product that will operate without breakdown at very high temperatures, non-flammable being a secondary consideration. AF is experimenting with aluminum and nickel-based fluids and biological compounds. A smaller additive would be used to reduce flammability.

In light discussion between sessions some questions questioned whether or not there was a standard fluid in the first place, there being few real standards directly attributable to that case in this case.

The second and final article on the Hydraulic Classification will appear next week.



FLIGHTMETAL Imaginering

forge-tapers a one-piece wing spar

Ordinarily, a tapered aluminum wing spar is made with two long machine-turned, T-shaped extrusions. Taken about 50 major parts, a lot of rivets, many separate operations.

At McDonnell Aircraft, a production executive wondered... why not make a one-piece spar from an Alcoa extrusion tapered by the forging process? He called it over with Alcoa engineers... and now... McDonnell has built them into experimental success.

The new spar is an Alcoa 734-T6 Extrusion with a bulb of metal in the web. Forging flattens the bulb progressively, so that the 13-foot spar finally tapers from 155 to 10 inches deep. Besides simplifying production, the one-piece spar is 30 pounds lighter than the former design.

If you have a problem involving aluminum or magnesium, we'd welcome an opportunity to pool our facilities and know-how with yours in the interests of Flightmetal Imaginering.

ALCOA ALUMINUM MAGNESIUM



Ask ALCOA for the Flightmetal Training Aids you need

Alcoa's complete library of design and fabricating information is available now to help you train employees—and in your own spare-time. Your nearest Alcoa sales office will supply books free, lend you films. Or check what you need on the inside and send in Aluminum Company of America, 18000 Gulf Bldg., Pittsburgh 19, Pennsylvania.

- ☐ Forging Alcoa Aluminum—Describes methods, alloy characteristics, 62 pages.
- ☐ Designing for Alcoa Die Castings—Applications, design practices, alloy production, 108 pages.
- ☐ Machining Alcoa Aluminum and in Alloys—Tools, methods, trends, 60 pages.
- ☐ Welding and Brazing Alcoa Aluminum—Step-by-step on all techniques, 120 pages.
- ☐ Alcoa Aluminum and in Alloys—Properties, fabrication, 178 pages.
- ☐ Designing for Alcoa Forgings—Cross types of forgings, applications, alloy design and production details, 171 pages.
- ☐ Second Films (16 mm) —

(Type or photocopy)



IT'S TIME...
again...



TO WAKE UP SCRAPPY!

Scrap's getting scarce again... estimated in the amounts we need... and it's up to half of as much production as scrap.

100,000,000 tons of steel is the present rate of production in 1954... 110,000,000 tons is expected in 1955.

Last year, 1953, we produced 97,000,000 tons.

All this extra steel—enough to take care of both military and civilian needs—calls for more scrap iron and steel.

Scrap processors are alarmingly few.

While steel mills are producing at a greater rate than ever, scrap processors have dwindled. Many mills are operating on a basis to match their so short supply.

NON-FERROUS SCRAP IS NEEDED, TOO!

This advertisement is a contribution, in the national interest, by

McGraw-Hill Publishing Company, Inc.

230 WEST 42nd STREET

NEW YORK 36, N. Y.



themselves under we furnish more scrap.

We do have the scrap. It's everywhere, not just in the form of production scrap—the "lossage" of machining, normally turned over to scrap dealers—but also in the form of old metal: obsolete machine tools, no longer usable gas and turbine engines, castings, valves, pipes, standardized steel structures, etc.

We must have the life itself to keep the factories running.

Please accept it. Set up a Scrap Salvage Program in your plant—now. For a complete plan, see "How to do it", with the book in "Top Management Your Program for Emergency Scrap Recovery", Edition Advertising Group, 22 W. 42 Street, New York 36, N. Y.

Why Do We Need Scrap?

Steel is made from pig iron, half from scrap. With production on the increase, more scrap must be purchased. And it's up to you to "dig it out" and sell it.

SCRAPPY SAYS:



New Meshing Unit Aids Jet Starters

A new, automatic jet starter jet meshing mechanism has recently been developed by Lufkin-Husco. It is designed to move pistons, making it long to additional circuit in a stable to rotate the starter armature.

The Cleveland firm says the unit eliminates a potential source of trouble in jet engine starters, the jet solenoid. When solenoid failure occurs, the starter cannot be engaged to the engine to turn it over.

Thus, how the air turbine operates. A plunger lever, friction ring, or solenoid gas solenoid, preventing a one to ride down a ramp to extend the starter jet. Turbine on the friction ring decreases in the gas comes out until, at full exhaust, all turbine on the ring has been removed.

The starter, a constant current variable voltage unit, has a rating of 3-30 v. dc, 1,000 amp., 500 rpm., 275 hp. weight is 40 lb. and overall length is 10 in. It is available in 15/16 in.

Labeled the D111 starter, the unit incorporates a patented M11 gear, attaching mechanism, permitting unit to be removed in seconds.

C-54 Is Converted For Coast Airline

The first conversion of a basic Douglas C-54 to a "D" type aircraft has just been completed in Culmerville, Ohio. According to the company, it is:

It is the first conversion completed by one of the most extensive of work involved for conversion now being in progress because of increasing short age and skyrocketing prices of four engine engines.

The Culmerville plant modification included removal of the aircraft's fuel system from 1,500 to 2,500 gal. raising its gross weight from 67,000 to 55,000 lb. and increasing its cruise speed from 30,000 to 34,000 ft.

Necessary engineering data for conversion of the operating instructions were furnished by the Douglas Aircraft Co.

British Simulators Equal Those of U.S.

Great Britain is developing flight simulators which give as complete duplication of actual flight characteristics as those produced in the U.S.

A simulator put out by Aeroflex, Ltd. is the first complete jet trainer to be designed and built in England.

The unit can be "topped" and put through other model conversions. In a top speed of 400 mph and a landing of 10,000 ft. typical jet aircraft, its faithfully reproduced through a head speaker. One interesting feature is a "C" simulator to reproduce, greatly affect as the pilot is light in weight. In other, the "C" effect, a yellow smoke is released, giving him the light, who has better shape.

One interesting feature is a "C" simulator to reproduce, greatly affect as the pilot is light in weight. In other, the "C" effect, a yellow smoke is released, giving him the light, who has better shape.

Increase Payload

20 lbs. for Convair 240
40 lbs. for Douglas DC-6



LORD DYNAFOCAL REWORK PLAN

Here is an opportunity for operators of 240's and DC-6's to add extra payload capacity by reducing gross weight.

Many of these airplanes were built before LORD developed the lightweight MK-56F Dynafocal which gives you pounds of weight per engine mounting assembly. The LORD rework plan enables operators to remove gross weight from 20 to 40 lbs. to the factory for rework and the lighter MK-56F Dynafocal. All parts receive 100% inspection - new rubber at bonded into cases - various metal parts are machined to new contours - and composites showing under wear are replaced with new ones.

That's a fraction of the cost of new mountings—you receive factory rebid Dynafocal which incorporate the latest LORD design features. The weight is reduced to 30-40 pounds per assembly without sacrifice of strength or performance. Write to the attention of Product and Sales Engineering Department for specific information.

LORD MANUFACTURING COMPANY
ONE, PENNSYLVANIA



Vibration-Control Mountings
Banded-Rubber Parts



STRIPES FOR JET BLAST PROTECTION

To combat concentration of excessive gas emitted from jet stacks and on Conqueror, anti-aircraftive control striping a wide band has been applied. This protects metal skinning and helps the cooling.

stripes. First use of the method was on the World War II and Eastern Air Force Conqueror, Chicago. Southern states gun striping. Aluminum bumper has also been developed.

D-C Control Headquarters at your fingertips...

Aviation's phenomenal sales, coupled with the growing complexity of aircraft systems and accessories, have created a whole new set of problems in D-C electrical control. That's why today airplane and accessory manufacturers are turning to Hartman-D-C Control Headquarters for solutions to these operational problems.

If you are faced with a problem involving D-C control, turn it over to Hartman where it will be analyzed and engineered with an efficiency that comes from nearly half a century of specialization. And D-C Control Headquarters is as near as your telephone.

the Hartman Electrical Mfg. Co.

"D-C CONTROL HEADQUARTERS"
MANSFIELD, OHIO

Phone: Area 444 33014



30 Amp Reverse
Current Relay



Greenhouse Relay



Fuel Valve and
Control Relay



20 Amp Relay



Air Starter Relay



High Insulating
Capacity Relay



Control Relay



30 Amp 250 Volt
D-C Relay



High Insulating
Capacity Relay



30 Amp 250 Volt
Control Relay



Fuel Valve Relay



30 Amp 250 Volt
D-C Relay



30 Amp Relay



30 Amp Relay



30 Amp Relay



30 Amp Relay

Hartman also manufactures Polarized Relays, Box Top Relays, Selector Relays, Starter Components, Engine Control Relays, Differential Relays, Fuel Relays, Time Delay Relays.

Our Defense Program Faces a Crisis

A major crisis will soon confront our defense program.

It is not a crisis in raw materials. To find enough materials, from steel to cobalt, for defense production is a serious problem. But it is one that is being solved.

It is not a crisis in manpower. Shortages of workers with special skills hamper production, but these shortages are being relieved, slowly.

It is not a crisis in manufacturing capacity. American industry's record-breaking expansion is, with very few exceptions, keeping abreast of defense needs.

The coming crisis will be one of finance. It will rise from our failure to provide the means to PAY FOR the defense program we now have under way.

A \$15 Billion Deficit?

Congress has approved a defense program which is scheduled to raise total federal spending in the year from June 1952, to June 1953 to somewhere between \$85 and \$99 billion. Additional appropriations for more air power and atomic development, which are now proposed, would add several billion dollars.

But Congress has not approved a tax plan to match such spending. With the new levies

enacted in this session, tax collections during the 1952-53 fiscal year are estimated to fall somewhere between \$70 and \$75 billion. That would be roughly \$15 billion short of balancing the budget. If the defense program is expanded the deficit will be that much greater.

We have not yet felt the impact of the crisis that would accompany a federal deficit of this magnitude. Federal tax collections currently are big enough to balance federal expenditures. But the defense program is scheduled to boost the annual rate of federal expenditures \$25 billion in the next year.

To Meet the Crisis

By January the crisis will be clearly in sight.

Then the President will present his budget. After that, Congress must act to close the broad gap between government income and government spending. If it fails to do that, the whole defense program will be menaced by weakness in its financial foundations. That weakness might well take the form of another destructive wave of inflation.

We have three ways to meet this crisis.

The best approach, of course, is to cut non-essential expenditures. That can make a real dent in the deficit. The second is to collect more

taxes. The third, and by all odds the most dangerous, is to have the federal government meet its deficit by going deeper into debt. Borrowing, which might feed inflation, can easily lead to disaster.

Near Income Tax Limits

It will not be possible to raise taxes to meet the deficit merely by increasing further the rates on corporations and on persons in the upper income brackets. Congress has about scraped the bottom of that barrel.

The Senate Finance Committee said as much in reporting this year's tax bill. The Committee reported that it had "serious doubts as to the feasibility of raising any substantial additional amounts of revenue from income tax sources." The Committee observed that recent tax legislation brings the burdens of most corporate and individual income taxpayers close to the World War II peaks, and actually carries the rates paid by many taxpayers above those peaks.

Our ramshackle federal tax system must be thoroughly overhauled in order to broaden the tax base if it is to produce more revenue—without doing much more harm than good.

The shocking fact is that no one seems ready to set along any line that might enable us to surmount the crisis.

That fact of itself aggravates the coming crisis. And next year's presidential election doesn't make it any easier to move effectively. Both parties will shrink even more than normally from backing any program that might irritate any considerable number of voters.

If we are to meet this crisis on the tax front in an orderly way, the technical work should

be in progress right now. To a large extent it is being ignored.

If we are to enforce the vitally essential program of government economy, there is the same urgent need to get under way the spade work that is required.

And if—as a last miserable expedient—we decide to let the federal government drift deeper into debt, it must have a well-developed program of borrowing from individuals and other investors, such as insurance companies, rather than from the commercial banks. Borrowing from commercial banks might speedily translate the deficit into more and more price inflation. No adequate program of borrowing from savings is now in sight.

Now is the Time

It is possible, of course, that international relations may improve sufficiently to make it safe for us to slow down the rearmament program. If that should happen, the fiscal crisis would not be so critical. But that kind of good fortune has been notably absent in recent years.

Lenin, patron saint of Communism, is quoted to the effect that to destroy a political and social system such as ours "you must debauch its money."

We shall set democracy to digging its own grave if, through our preoccupation with politics during the presidential campaign, we pave the way for further debauchery of our money.

If we really want to avert that disaster, now is the time for us to get going.

Once the crisis is full upon us, it will be too late.

McGraw-Hill Publishing Company, Inc.

Every pound of your aluminum allocation is usable when you buy blanks from...

REYNOLDS FABRICATING SERVICE

Saves on average 30% scrap loss, plus scrap handling

Scrap from shearing and blanking is recycled immediately at Reynolds plants without costly loss of time, segregation and storage, and without loss of the aluminum you receive... without delay... without scrap loss. In addition, you realize important savings in handling, storage space, work space and manpower.

Reynolds Aluminum Fabricating Service offers extensive facilities to produce semi-fabricated blanks or completed parts ready for assembly. Quotations on aluminum blanks or parts can be furnished to your drawings and specifications. Technical assistance from aluminum fabricating specialists is available for your problems.

For additional information, write for literature.

At 5000 TD are the Basic Shop (working floor) every Wednesday, 9:00-11:00 AM. Also the Big Show with Technical Services every Tuesday, 9:00-11:00 AM. Request literature for local base and contact.



REYNOLDS ALUMINUM FABRICATING SERVICE

BLANKING • CHAMFERING • STAMPING • DRAWING • SHEARING • FORMING • ROLL SHAPING • TUBE BENDING • WELDING • FINISHING

ENGINEERS

wanted at once
for

LONG-RANGE MILITARY AIRCRAFT PROGRAM

by

NORTH AMERICAN AVIATION, INC.

Los Angeles, California
Columbus, Ohio

Unusual opportunities for Aero-
dynamists, Stress Engineers, Air-
craft Designers and Draftsmen,
and specialists in all phases of
aircraft engineering. Engineering
skills other than aircraft may be
acceptable through post training
program. Also openings for

Recent Engineering Grads and Technological Students

Long-range military program of-
fers free clearance for establishing
career in aircraft while using de-
fense effort. Transportation and
established training time paid.
Salaries commensurate with ex-
perience and ability.

Please include summary of
education and experience
in reply to:

Engineering Personnel Office
SECTION 3

NORTH AMERICAN AVIATION, INC.

Los Angeles International Airport

Los Angeles 45, Calif.

Columbus 36, Ohio

SHORTLINES

► **Air Transport Assn.** reports a 35%
rise in airfares for business class in
October over a year ago—\$27,
752.196.

► **All-Asian Airways** executives have
started a six-month study committee.
First item on the study agenda, says
CAA's chief, Capt. Charles H.
Kaulder, "... How it had a total seat
loss in these four passenger service

► **Real airline workers** had been on
strike a week in of last week, grounding
all night flights of PAA and others.
Airline was able to operate some day
flights.

► **British European Airways** has re-
organized its management system on
fourth level instead of regional lines.
Company now has seven main depart-
ments: commercial, traffic, flight opera-
tions, schedules, engineering, finance
and administration.

► **British Overseas Airways** has con-
tracted to Corbinairline crash re-
covery work to Lockheed Aircraft
Service, Inc. ... VAIL now 65 per-
centage, each in Corbinair, compared
with about 60 for other two Atlantic
airlines.

► **Canada** and the U.S. have new ex-
tended passport inspection inspec-
tion to ensure growth, simplify
passenger dispatch and improve air-
line appeal.

► **Capital Airlines** expects flight dates
on delivery of its two KLM Constellation
buses set for Feb. 1 and Mar. 1. KLM
has the conversion kits and specifica-
tions for modifying to Capital require-
ments, but did not start conversion in
scheduled last week. Capital will get
the more KLM Constellations in early
1971. All will be "black" first-class
airline design, according to present
plans. It is concerned a cargo DC-3
to Entebbe passenger jetting, it should
start passenger operation of the plane
this week.

► **Central Airlines** has a CAR ship
case order raising company, mid pay
to 90 cents a mile from Oct. 1, 1970
to Apr. 30 next year and 65 cents there-
after.

► **California Central Airlines** traffic in
November gained 14% over the month
before. But it was also been seen
Cal Central records Jan. Nov. traffic
is 41% over a year ago, and apparently
still climbing, partly because of inter-

duction at Martin 2-6-72. Los Angeles-
San Francisco load factor is 42%.

► **Civil Aeronautics Administration**
regulations are being in the model
for Cruise and Recursion-preparing
new reg.

► **Eastern Air Lines** started scheduled
New York-Miami service with its first
Lockheed Super Constellation. Eastern
various seats 35 passengers in first
class service. Eastern has 30 in order.

It is derelict part of an airplane
campaign on Martin 4-0-4 introduction,
due to delivery deliveries. CH 50
Marine on order, Eastern had only
one on hand last week, began to have
about 12 by the end of the month.
He will plan to start scheduled 4-0-4
service next month.

► **El Al Israel national airline** has
signed a contract for Lockheed Aircraft
Service, Inc., to do its maintenance at
N.Y. International Airport. Cost is estimated
at \$100,000 to \$1 million a year.

► **Mid-Century Airlines** and Eastern
plus to start airplane service Kansas
City-Miami on Jan. 18. Has
special cargo stage operation with
the 4-0-4 in item model 6-P look left
look, designed especially for the job.

► **National Airlines** has set up an "Air
Crews" division as distinct from regular
"Crew" service. As its response
643 New York-Miami coach line—
equal to about 34 other a passenger
calls—70 percent DC-4s will operate
entirely day and night. A CAR ap-
proves the National plan, effective Feb.
1. Percent coach rate is \$53 and leaves
only at night.

► **Northeast Airlines** says it has de-
livered its first Constellation to the Coast
from the equipment it needed on
the domestic routes. The cost back
from \$27 million the first of the
year to a current \$25 million.
Eastern's full cost load factor is 4-4-5,
with 50% on some Southeastern
lines. It has had some success in
to help the domestic line staff handle
domestic passenger services and reser-
vations.

► **Ozark Air Lines** received passengers
moved last week of September and De-
cember started first four month period
a year ago—first full month of the new
year's operation. Operating revenue
same period increased from \$44,260 to
\$53,817, while operating expense
grew from \$35,184 to \$43,517. Unit
costs decreased from \$2.16 a mile to \$2
cents.

► **Pan American World Airways** is

training Military Air Transport Service
ground officers in cargo operations.

► **Philippine Air Lines** has elected
Philippine Defense Secretary Ramon
Magway as chairman of the board.
He succeeds Justice Jose P. Bragmas,
who resigned to run in the national
elections, and did three other PAL board
members. Other changes: Labor Sec-
retary Jose Figueras succeeds Justice
Secretary Pao Pedrosa, Health Under-
secretary Rogelio Palan succeeds Roge-
lio Quirino, Jr., and Labor Secretary
 succeeds RFC Chairman Plinio Mijang.
All against the Philippine Govern-
ment, owner of 51% of PAL stock.

Line made Trans Canada Air Lines its
ground sales agent in Belgium, France,
Germany, Netherlands and Den-
mark. First offer will consist of the
Netherlands Escape sales territory.
PAL will increase annual schedules to
four flights a week to the U.S., following
a new postal agreement.

► **TWA Aloha Airlines** finally first plan
has been adopted by the new Japan
Airlines. TWA reports the two air-
lines have similar international service
patterns.

► **Trans World Airlines** has started a
long-range training program in the
Super Constellation for 150 TWA
flight engineers. ... Reports the Irish
TWA's Bureau forecasts American
travel to Ireland will jump 150% next
year due to the Mar. 1 when all Irish
Airlines are back. ... President Ralph
Deason estimates TWA will carry a
round 135,000 passengers on its inter-
national routes this year.

► **United Air Lines** flies 157,750,000
revenue passenger miles in November,
34% over a year ago, but off seasonally
by 11% from October. ... Estimates
fall year operating expense per revenue
mile rose 41-46 cents, compared with
41-47 cents in 1968 and 58-13 cents in
1967. ... Estimates also that in 1971
it will have earned 3 million passen-
gers a year of 1970 over 1969, with
revenue passenger miles up 20% to
1,850,245,000. ... Has received eight
of the 22 DC-6Bs ordered for delivery
up to 1971. ... Expects the first of its
40 Convair 340s in order to be de-
livered this late winter or early
spring. ... United's transcontinental
DC-4s are month has run at a poor load
factor the first two months of opera-
tion October, 42% combined 61%
cost, 52% average November, 40%
cost, 61% net average 51%.

► **U.S. Airlines** has started stop-
flight service New York-Miami that
recently leaving Miami midnight
except Sunday. Time is ten hours.



Aircraft Instruments and Controls

Radio Communications and Navigation Equipment

For precision
and dependability
look to KOLLSMAN



KOLLSMAN INSTRUMENT CORPORATION
BRIDGEVIEW, NEW YORK BURLINGTON, MASSACHUSETTS BOSTON, MASSACHUSETTS
STANDARD COIL PRODUCTS CO. INC. BOSTON, MASSACHUSETTS

SVERDRUP & PARCEL, INC.
Consulting Engineers
Established 1928
915 Olive Street
St. Louis 1, Missouri

**PERSONNEL DIRECTOR
GRUMMAN AIRCRAFT
ENGINEERING CORP.**
Bethpage, Long Island, N. Y.

2000-2001 Asian Flood
by John H. Brown, Jr. (1999) 111 p.

ISBN 0-00-133111-0
© 1991 by New York N.Y.

Personnel Manager
KAMAN AIRCRAFT CORP.
WINDSOR LOCKS, CONN.

PERSONNEL DEPARTMENT
 1701 Massachusetts Ave., New York, N.Y.

Herpessant Research Laboratories
Kalamazoo, Michigan 49001

ANDERSON, GREENWOOD & CO.

LEAR, INCORPORATED
Automotive Division
Flint, Mich. 48906 Phone 313/299-1000

MCDONNELL AIRCRAFT CORPORATION
Post Office Box 516
St. Louis (2), Missouri

AC Spark Plug Division
GENERAL MOTORS CORPORATION
1925 E. Kew-Forest Place
Milwaukee 3, Wisconsin

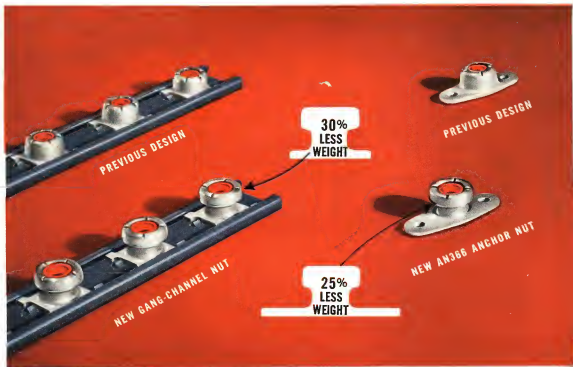
Elle est l'œuvre d'un homme d'exception, un homme qui a su transformer une simple idée en une œuvre d'art.



Address all correspondence to
Mr. C. G. Jones, Solary Personnel Department

GOOD YEAR
AIRCRAFT CORPORATION
AERON 15, CUDO

AVIATION WEEK, December 16, 1952



**THE FAMOUS RED ELASTIC COLLAR IS
VISIBLE EVIDENCE OF LOCKING SECURITY**

Threadless and permanently elastic, it provides 4 outstanding features:

1. Protects against nuts loosening due to **VIBRATION**
2. Keeps bolt and nut threads **CORROSION FREE**
3. Provides uniform torque for accurate **BOLT LOADING**
4. Seals against **LIQUID LEAKAGE** along the bolt threads

New Design Slashes Weight

To meet today's increasing demands for weight savings with no sacrifice of strength, ESNA announces two new, light-weight nut designs—one for gang-channel strips and a new anchor nut.

Both nut types offer the full strength of previous designs—but, because they use from 25% to 30% less metal, they are lighter than any other nut you can use. Conforming to all requirements of AN366, these new designs are available now for use on applications where you are now using the heavier types of nuts.

The new gang-channel nut is supplied assembled in the extra-strong 24S-T4 aluminum-alloy channel which is colored blue for easy identification. The channel is designed to retain nuts in position over

bolts, while permitting sufficient play to accommodate normal assembly misalignments.

The new anchor nut—like the new gang-channel nut—is directly interchangeable with AN366 and ESNA gang channel nuts you are now using.

Specify these two new types of ESNA fasteners for weight savings and for production economies. The red elastic collar assures reuseability—provides a constant self-locking torque that makes accurate bolt loading easy—and protects against loosening under vibration, impact and shock. For samples and standard drawings on these new nut types write: Elastic Stop Nut Corporation of America, 2330 Vauxhall Road, Union, N. J.

Get a free chart of the AN-ESNA CONVERSION TABLES. Useful to those handling government contracts, it identifies all ESNA parts manufactured to AN Standards, as well as ESNA alternates for AN Standard parts.

Elastic Stop Nut Corporation of America
2330 Vauxhall Road, Union, N. J.

- ☐ Please send free copy of AN-ESNA CONVERSION TABLES.
☐ Please send free data on the New Lightweight Nut Series.

Name _____ Title _____
Firm _____
Address _____
City _____ Zone _____ State _____

ES nail



ROLLPIN

Self-Locking

ELASTIC STOP NUTS

DESIGN HEADQUARTERS FOR SELF-LOCKING FASTENERS